



TABNAK 3-D VIEW

GENERAL NOTES:

1. SURFACE PREPARATION:
COMMERCIAL SANDBLAST PER SSPC - SP-10
2. REMOVE ALL WELD SLAG
3. PAINTING: TDE PAINT SYSTEM #12
(STRUCTURAL STEEL SKIDS/SUPPORTS)
SEE COATING SPECIFICATION ONE COAT OF TWO COMPONENT POLYAMIDE ZINC RICH PRIMER
4. ALL UNSPECIFIED WELDS TO BE TYPE FL-2, 1/4"[6] FILLET TYP.
5. SEE TDE STANDARD DWG.# STR-DS-SKID
6. USE TDE STANDARD WELDING PROCEDURES: WPS-01, WPS-29

REFERENCE DWG #: 04-114-STR-002
ITEM#1 SHEET1 TO 83

MATERIAL: 300W U/N HOLES: 7/8 U/N
WELDS: E480XX BOLTS: 3/4 A325 U/N

0		RELEASED FOR FABRICATION	10.06.05	JZ
NO.	REVISION		DATE	BY
DWG NUMBER				
04-114-STR-002				
ITEM	SHEET	JOB CODE	REVISION NO.	
1	1	TAB	0	
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TDE ThermoDesign				
THERMO DESIGN ENGINEERING LTD. OIL & GAS PRODUCTION EQUIPMENT DESIGN - FABRICATION - INSTALLATION EDMONTON, ALBERTA, CANADA				
TABNAK - J.T.EXPANSION SKID (UNIT#3)				
NATIONAL IRANIAN GAS COMPANY (NIGC)				
TDE OVERSEAS LIMITED				
J.T. EXPANSION KID (J.T. UNIT#3)				
HEAT EXCHANGER 400-E-300B				
DWG SCALE		(FOR A1)		
AS SHOWN		1/50		
DRAWN BY:	DATE:	CHECKED	DATE:	APPROVED
J.Z.	07/17/2006			